

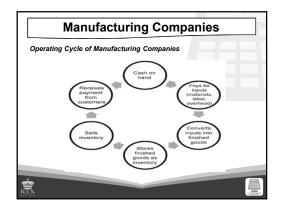
Manufacturing Companies

- Since a manufacturing company produces its own products, its operating cycle generally has the longest period compared to service and merchandising.
- The cycle has an additional phase which is the production of goods. These goods are also held as inventory and later sold to its customers. Likewise, the operating cycle of a manufacturing company ends with the collection of cash payments.



Manufacturing Companies

• As an illustration, imagine Nike Inc. which is a leading shoe manufacturer. It owns more than 600 factories across the globe where Nike shoes are made. It acquires its raw materials from various suppliers, hires more than a million factory workers, and invests heavily on technology. Using all these inputs, Nike shoes are manufactured and ensured that they reach quality standards. After passing the standards, the shoes are shipped to distributors and retailers who will sell the products to consumers. In the early 2015, Nike Inc. has a 135- day operating cycle which is comprised of 95-day average inventory processing period and 40-day average receivable collection period.



Manufacturing Companies

- One of the advantages of manufacturing one's product is quality control wherein manufacturing companies can ensure that their products meet the standards set. Multiple quality inspections are carried out to detect spoilage and prevent low-quality goods from falling into the hands of the customers. Just like merchandising companies, manufacturers benefit from having products that are easily noticed by customers. thus promoting sales.
- Manufacturers generally need initial capital outlay to run production facilities and that requires large sum of money. In converting the inputs to finished goods, overhead costs such as utilities and rent expense are incurred. These costs require frequent monitoring to make sure that the companies are not overspending or wasting resources. Also, manufacturers need to finance their quality control procedures to avoid product failure costs. Moreover, the existence of inventory implies further, costs of managing, handling, and storing manufactured goods.

